

BARE ALUMINUM WELDING WIRE, 4047

MSDS Number

BLCNY

National Stock Number

3439-00N018249

Product Name

BARE ALUMINUM WELDING WIRE, 4047

Manufacturer

ALL STATE WELDING PRODUCTS INC

Product Identification

Product ID:BARE ALUMINUM WELDING WIRE, 4047 MSDS Date:04/16/1991 FSC:3439 NIIN:00N018249

MSDS Number: BLCNY

Responsible Party

ALL-STATE WELDING PRODUCTS INC.

5112 ALLENDALE LN

TANEYTOWN, MD 21787

US

Cage: 69482

Contractor

ALL-STATE PRODUCTS/ DIV OF ESAB GROUP, INC

ALL SIAIL

TANEYTOWN, MD 21787

US

600

1-410-756-4330

Cage: 69482

Ingredients

SILICON

CAS: 7440-21-3

RTECS: VW0400000

OSHA PEL15 MG/M3 TDUST

ACGIH TLV: 10 MG/M3 TDUST; 9293

IRON OXIDE

CAS: 1309-37-1 RTECS: NO7400000 OSHA PEL10 MG/M3 (FE)

OSHA PELIU MG/M3 (FE)

ACGIH TLV: 5 MG/M3(FE),B2; 9293

COPPER (SARA III)

CAS: 7440-50-8



RTECS: GL5325000

OSHA PEL0.1MG/M3 FUME/1 DUST ACGIH TLV: 0.2MG/M3 FUME; 9192 EPA Report Quantity: 5000 LBS DOT Report Quantity: 5000 LBS

MANGANESE (SARA III)

CAS: 7439-96-5 RTECS: 009275000

OSHA PEL(C) 5 MG/M3 DUST ACGIH TLV: 5 MG/M3 DUST 9293

ALUMINUM (SARA III)

CAS: 7429-90-5

RTECS: BD0330000

OSHA PEL15MG/M3 DUST/5 FUME ACGIH TLV: 10MG/M3 DUST; 9192

COBALT (SARA III) CAS: 7440-48-4 RTECS: GF8750000

OSHA PELO.1 MG/M3;AS CO

ACGIH TLV: 0.05 MG/M3;DUST 9293

ZINC OXIDE CAS: 1314-13-2 RTECS: ZH4810000

OSHA PEL15MG/M3 TDUST/5 FUME ACGIH TLV: 10MG/M3 TDUST; 9293

MAGNESIUM CAS: 7439-95-4 RTECS: OM2100000

(IRON DEPOSITS IN LUNG) & IS BELIEVED BY

RTECS: 9999999ZZ

RAYS CAN INJURE EYES AND BURN SKIN. ELECTRIC

RTECS: 9999999ZZ

LIGHTER WHICH GIVES ADEQUATE VIEW.



RTECS: 9999999ZZ

Hazards

LD50 LC50 Mixture:NONE SPECIFIED BY MANUFACTURER. Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO

Health Hazards Acute and Chronic:ACGIH REC GEN LIMIT FOR WELDING FUME NOC (NOT OTHERWISE CLASSIFIED) IS 5 MG/M3. ACGIH 1984-85 PREFACE STATES:"TLV- TWA SHOULD BE USED AS GUIDES IN CONTROL HLTH HAZ & SHOULD NOT BE USED AS FIRM LINES B TWN SAFE & DANGEROUS CONC. WELDING FUMES CANNOT BE CLASSIFIED SIMPLY. REFER TO ANSZ-49.1 OR ORIGINAL MSDS FOR MORE INFO.

Explanation of Carcinogenicity: NOT RELEVANT

Effects of Overexposure: FUMES & GASES CAN BE DANGEROUS TO YOUR HEALTH. SHORT-TERM (ACUTE) OVEREXP TO WELDING FUMES MAY RESULT IN DISCOMFORT SUCH AS: DIZZ, NAUS, OR DRYNESS OR IRRIT OF NOSE, THROAT, OR EYES. LONG TERM (CHRONIC) OVEREXP MAY LEAD TO SIDEROSIS (SEE ING 9).

Medical Cond Aggravated by Exposure: AGGRAVATION OF PREEXISTING RESPIRATORY OR ALLERGIC CONDITIONS MAY OCCUR IN SOME WORKERS.

First Aid

First Aid:CALL FOR MEDICAL AID. EMPLOY FIRST AID TECHNIQUES RECOMMENDED BY THE AMERICAN RED CROSS. INGEST: CALL MD IMMEDIATELY . INHAL: REMOVE TO FRESH AIR. SUPPORT BREATHING (GIVE O2/ARTIFICIAL RESPIRATI ON) . EYE:IMMEDIATELY FLUSH EYES WITH POTABLE WATER FOR A MINIMUM OF 15 MINUTES, SEEK ASSISTANCE FROM MD . SKIN: FLUSH WITH COPIOUS AMOUNTS OF WATER. CALL MD .

Fire Fighting

Flash Point: NONFLAMMABLE

Extinguishing Media: USE EXTINGUISHING MEDIA SUITIBLE FOR SURROUNDING FIRE .

Fire Fighting Procedures: WEAR NIOSH/MSHA APPROVED SCBA WITH FULL SURROUNDING FIRE .

Unusual Fire/Explosion Hazard: WELDING ARC AND SPARKS CAN IGNITE COMBUSTIBLES. SEE ANSZ-49.1, SAFETY IN WELDING & CUTTING.

Accidental Release

Neutralizing Agent: NONE SPECIFIED BY MANUFACTURER.

Handling

Handling and Storage Precautions:TRAIN WELDER NOT TO TOUCH LIVE ELECTRICAL PARTS & TO INSULATE HIMSELF FROM WORK & GROUND. Other Precautions:EXPOS LEVEL FOR WELDING FUME HAS BEEN ESTABLISHED AT 5 MG/M3 W/OSHA'S PEL & ACGIH'S TLV BUT FUME LIMITS FOR SOME CHEM MAY BE REACHED BEFORE GEN FUME LIMIT IS REACHED. MONITOR FUMES FOR CHEM WHOSE PEL/ TLV ARE BELOW 5 MG/M3.

Exposure Controls

Respiratory Protection: USE NIOSH/MSHA APPROVED RESPIRABLE FUME OR AIR SUPPLIED RESPIRATOR WHEN WELDING IN CONFINED SPACE OR WHERE LOCAL EXHAUST OR VENTILATION DOES NOT KEEP EXPOSURE BELOW TLV. Ventilation: USE ENOUGH VENT, LOCAL EXHAUST AT ARC, OR BOTH, TO KEEP FUMES & GASES BELOW TLV'S IN WORKER'S BREATHING ZONE (SUP DAT). Protective Gloves: WELDERS GLOVES.

Eye Protection: WELDERS HELMET OR FACESHIELD (SUP DAT)

Other Protective Equipment: WEAR PROT WHICH HELP TO PREVENT INJURY FROM RADIATION, SPARKS AND ELECTRICAL SHOCK. MAY INCLUDE ARM PROTECTION (SUP DAT)

Work Hygienic Practices: NONE SPECIFIED BY MANUFACTURER.

Supplemental Safety and Health

VENT: & GEN AREA. TRAIN WELDER TO KEEP HIS HEAD OUT OF FUMES. OTHER PROT EQPT:APRONS, HATS, SHOULDER PROT, AS WELL AS DARK SUBSTANTIAL CLTHG. PROVIDE PROT SCREENS & FLASH GOGGLES AS NEEDED TO SHIELD O THERS. EYE PROT:W/FILTER LENS. AS RULE OF OF THUMB, START W/SHADE TOO DARK TO SEE WELD ZONE & GO TO NEXT SHADE (ING 11)



Chemical Properties

HCC:N1

Appearance and Odor: BARE ALUMINUM WELDING WIRE.

Stability

Stability Indicator/Materials to Avoid:YES
NONE SPECIFIED BY MANUFACTURER.
Stability Condition to Avoid:NONE SPECIFIED BY MANUFACTURER.
Hazardous Decomposition Products:FLUORIDES AND COMPLEX OXIDES OF THE
CHEMICALS LISTED IN INGREDIENT SECTION, CO, CO2, OZONE, NOX.

Disposal

Waste Disposal Methods: PREVENT WASTE FROM CONTAMINATING SURROUNDING ENVIRONMENT. DISCARD ANY PRODUCT, RESIDUE, DISPOSABLE CONTAINER, OR LINER IN AN ENVIRONMENTALLY ACCEPTABLE MANNER, IN FULL COMPLIANCE WITH FEDERAL, STATE A ND LOCAL REGULATIONS.

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