# **AWS 318**

## **MSDS Number**

**BRPJR** 

#### **National Stock Number**

3439-00F027898

#### **Product Name**

**AWS 318** 

#### Manufacturer

THERMACOTE WELCO

## **Product Identification**

Product ID:AWS 318 MSDS Date: 01/04/1990 FSC:3439 NIIN:00F027898 MSDS Number: BRPJR

## **Responsible Party**

THERMACOTE WELCO

HWY 161 S YORK RD

KINGS MOUNTAIN, NC 28086

US

Emergency Phone: 704-739-6421

Info Phone: 704-739-6421

Cage: 0AES5 **Contractor** 

THERMACOTE WELCO CO

KINGS MOUNTAIN, NC 28086

Cage: 0AES5

US

**Ingredients** IRON

CAS: 7439-89-6

RTECS: NO4565500 OSHA PEL5 MG/CUM ACGIH TLV: 10 MG/CUM

CHROMIUM METAL, CHROMIUM, CHROME (SUSPECTED A1 HUMAN

CAS: 7440-47-3 RTECS: GB4200000

OSHA PEL1 MG/CUM (CEILING)

ACGIH TLV: 0.5 MG/CUM EPA Report Quantity: 1 LB DOT Report Quantity: 1 LB



NICKEL (SOLUBLE) (SUSPECTED HUMAN CARCINOGEN BY NTP, IARC,

CAS: 7440-02-0 RTECS: QR5950000 OSHA PEL1 MG/CUM

ACGIH TLV: 0.05 MG/CUM IC

MANGANESE, MN COMPOUNDS

CAS: 7439-96-5 RTECS: 009275000

OSHA PEL(C) 5 MG/M3 DUST ACGIH TLV: 5 MG/M3 DUST 9293

SILICON

CAS: 7440-21-3 RTECS: VW0400000

OSHA PEL15 MG/M3 TDUST

ACGIH TLV: 10 MG/M3 TDUST; 9293

MOLYBDENUM (SOLUBLE COMPOUND), LEAD MOLYBDATE

CAS: 7439-98-7 RTECS: QA4680000

OSHA PEL15 MG/M3 TDUST ACGIH TLV: 10 MG/M3; 9293

#### **Hazards**

Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:YES

Health Hazards Acute and Chronic: EYES: IRRITATION, BURNS. SKIN: BURNS. INHALATION: DIZZINESS, NAUSEA, NOSE/THROAT IRRITATION, TIGHTNESS IN

CHEST, FEVER. ELECTRICK SHOCK CAN KILL. Explanation of Carcinogenicity: SEE INGREDIENTS

Effects of Overexposure: INHALATION: SIDEROSIS (IRON DEPOSIT IN LUNGS).

MAY AFFECT PULMONARY FUNCTION.

#### First Aid

First Aid: EMPLOY FIRST AID TECHNIQUES RECOMMENDED BY THE AMERICAN RED CROSS. REMOVE TO FRESH AIR. OBTAIN MEDICAL ATTENTION IN ALL CASES

#### Fire Fighting

Unusual Fire/Explosion Hazard: WELDING ARC & SPARKS CAN IGNITE COMBUSTIBLES & FLAMMABLES.

## Handling

Handling and Storage Precautions: READ & UNDERSTAND THE MANUFACTURER'S INSTRUCTIONS & THE PRECAUTIONARY LABEL ON THE PRODUCT.

Other Precautions: ONE RECOMMENDED WAY TO DETERMINE THE COMPOSITION/QUANTITY OF FUMES/GASES TO WHICH WORKERS ARE EXPOSED IS TO TAKE AN AIR SAMPLE FROM INSIDE THE WELDER'S HELMET IF WORN OR IN THE WORKER'S BREATHING ZONE .

## **Exposure Controls**

Respiratory Protection: USE RESPIRABLE FUME RESPIRATORY OR AIR SUPPLIED



RESPIRATOR WHEN WELDING IN A CONFINED SPACE OR WHERE LOCAL EXHAUST OR VENTILATION DOES NOT KEEP EXPOSURE BELOW THE RECOMMENDED EXPOSURE LIMIT.

Ventilation:LOCAL EXHAUST AT THE ARC OR BOTH TO KEEP THE FUMES & GASES FROM THE WORKER'S BREATHING ZONE & GENERAL AREA.

Protective Gloves: WELDER'S

Eye Protection: HELMET, FACE SHIELD W/FILTER LENS.

Other Protective Equipment: SCREENS, FLASH GOGGLES, ARM PROTECTORS, APRON, HATS, SHOULDER PROTECTION, AS WELL AS SUBSTANTIAL CLOTHING. Work Hygienic Practices: TRAIN THE WELDER NOT TO TOUCH LIVE ELECTRICAL PARTS & TO INSULATE HIMSELF FROM WORK & GROUND.

Supplemental Safety and Health

COMPOSITION & QUALITY OF WELDING FUMES & GASES ARE DEPENDENT UPON METAL BEING WELDED, PROCESS, PROCEDURE & ELECTRODES USED. DECOMPOSITION PRODUCT OF NORMAL OPERATION INCLUDE THOSE ORIGINATING FROM VOL ATILIZATION, REACTION, OXIDATION OF MATERIALS IN INGREDIENTS, PLUS THOSE FROM THE BASE METAL & COATING, ETC.

#### Stability

Stability Indicator/Materials to Avoid:YES Hazardous Decomposition Products:CO, CO2. OZONE & NITROGEN OXIDES MAY BE FORMED BY THE RADIATION FROM THE ARC, SHIELDING GASES

### Disposal

Waste Disposal Methods: PREVENT WASTE FROM CONTAMINATING SURROUNDING ENVIRONMENT. DISCARD ANY PRODUCT RESIDUE, DISPOSABLE CONTAINER OR LINER IN AN ENVIRONMENTALLY ACCEPTABLE MANNER, IN FULL COMPLIANCE W/FEDERAL, STATE & LOCA L REGULATIONS.

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